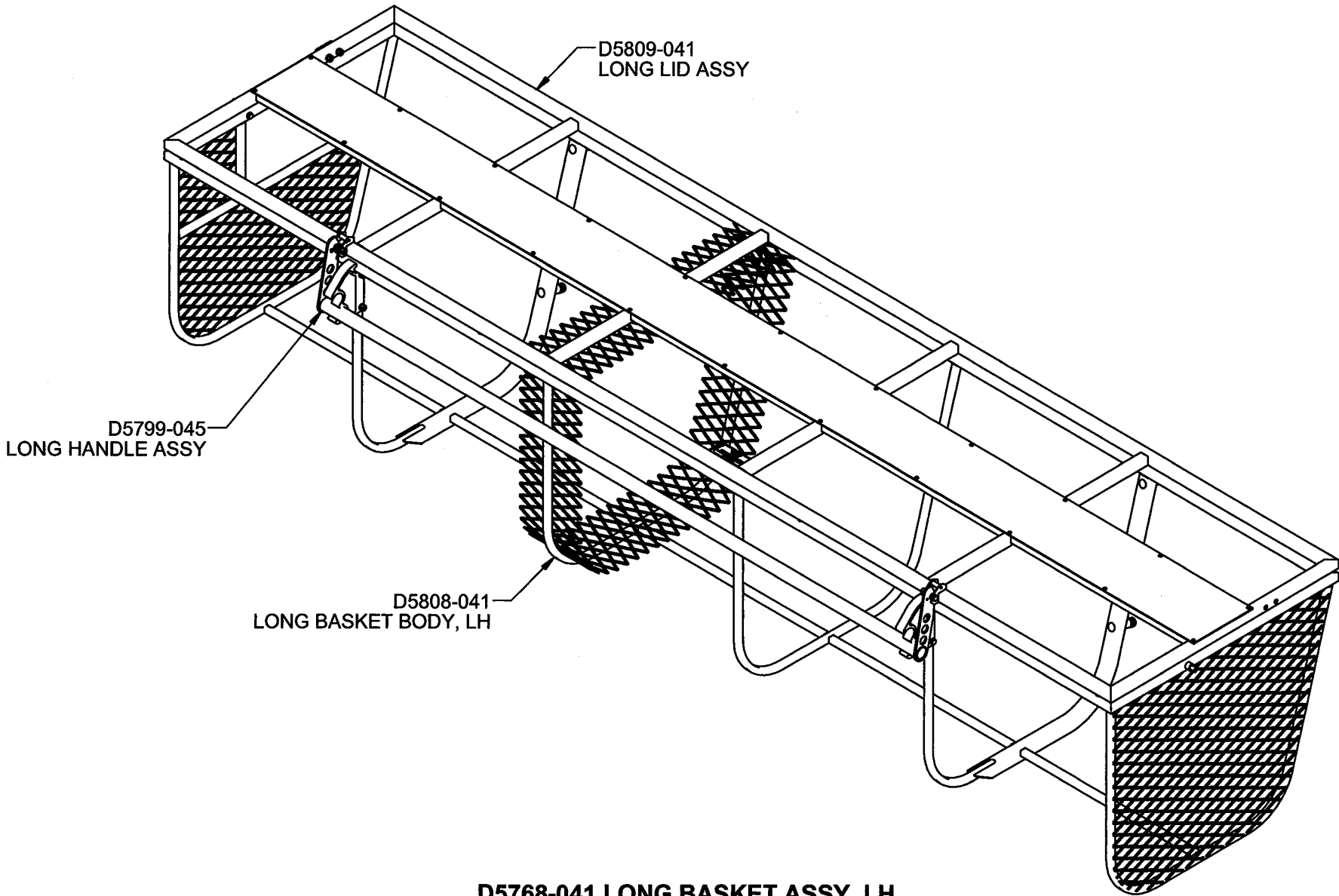


QTY -041	P/N	DESCRIPTION
X	D5768-041	LONG BASKET ASSY, LH
1	D3969-11	GAS SPRING
4	D5764-1	STUD
1	D5787-3	PLACARD
1	D5797-1	SPRING, LH
1	D5797-2	SPRING, RH
4	D5798-1	BUMPER
1	D5799-045	LONG HANDLE ASSY
2	D5800-1	HANDLE BRACKET
2	D5801-1	BUSHING
1	D5808-041	LONG BASKET BODY, LH
1	D5809-041	LONG LID ASSY
1	D5854-041	BRACKET WELDMENT
1	AN3-10	BOLT
4	AN3-11A	BOLT
4	AN3-12A	BOLT
1	AN3-20	BOLT
2	AN310-3	CASTELLATED NUT
4	CR3213-4-02	RIVET
28	CR3213-5-02	RIVET
8	CR3523-5-02	RIVET
1	MS20001P4-9000	HINGE
8	MS21044N3	NUT
2	MS24665-134	COTTER PIN
1	NAS1149F0332P	WASHER
21	NAS1149F0363P	WASHER
8	NAS1149F0663P	WASHER



D5768-041 LONG BASKET ASSY, LH
(DERIVED FROM AERO DESIGN P/N 78410-01)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 63.45 lbs
- 8) DRILL $\varnothing 0.160 +0.004/-0.000$ HOLES THRU HINGE AND LID ASSY OR BODY ASSY TO INSTALL RIVETS.
- 9) APPLY RTV SILICONE SEALANT TO GROOVE OF BUMPER BEFORE INSTALLING INTO LID ASSY.
- 10) PRELOAD SPRING BY LIFTING SPRING ARM AND INSTALLING INTO GAP UNDER RIVET HEAD.

RELEASED

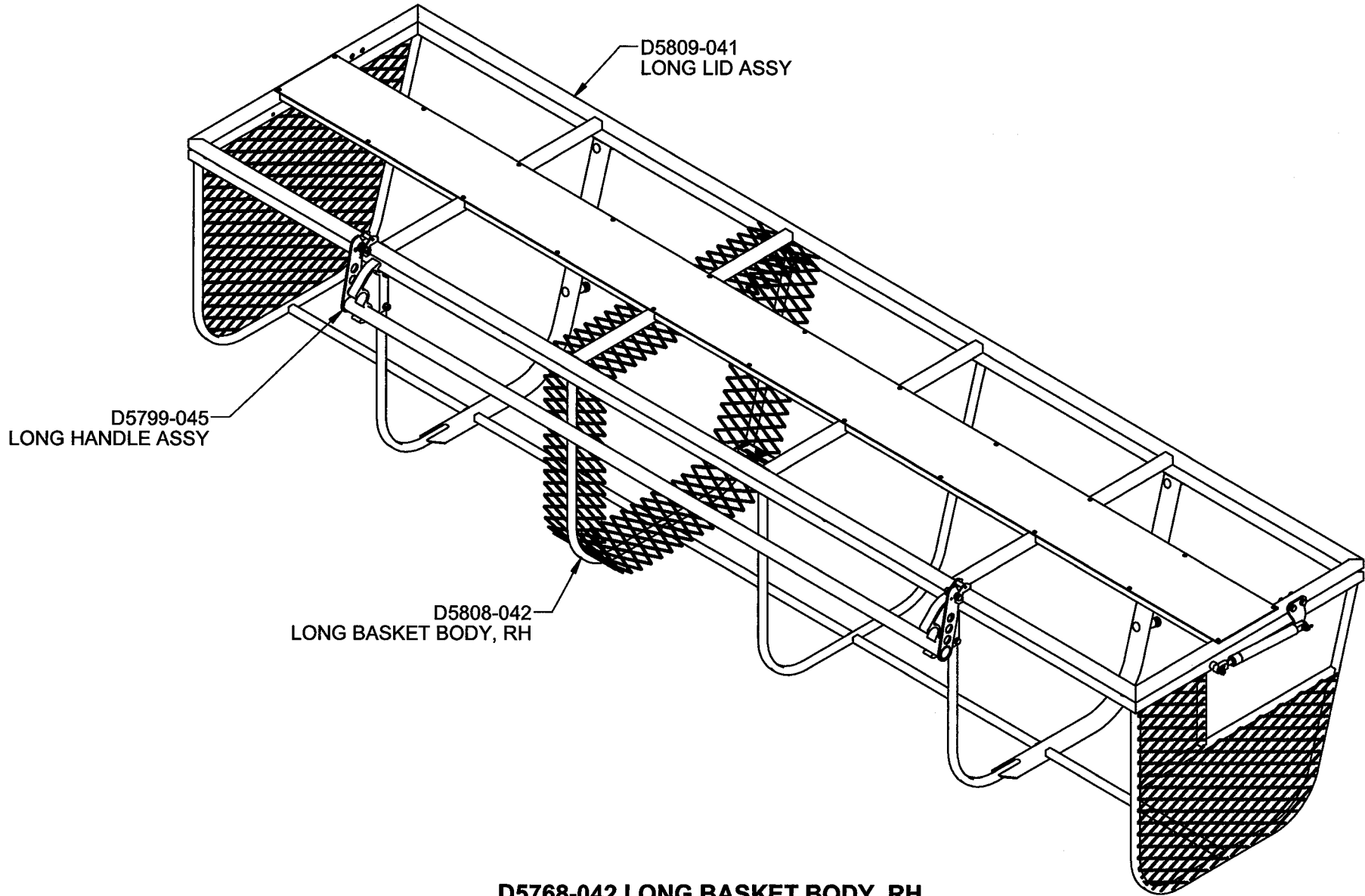
2021 MAR 16

HB ECR 21-13Z

APPROVED

B	SHT 5: UPDATED VIEW A-A HINGE INSTALLATION	JC	20.12.03
A	NEW ISSUE	KPT	20.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	ZF	DRAWING NO.	REV. B
MFG. APPR.	DD	D5768	SHEET 1 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	LONG BASKET ASSY	NTS
DATE	21.12.03	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

QTY -042	P/N	DESCRIPTION
X	D5768-042	LONG BASKET BODY, RH
1	D3969-11	GAS SPRING
4	D5764-1	STUD
1	D5787-3	PLACARD
1	D5797-1	SPRING, LH
1	D5797-2	SPRING, RH
4	D5798-1	BUMPER
1	D5799-045	LONG HANDLE ASSY
2	D5800-1	HANDLE BRACKET
2	D5801-1	BUSHING
1	D5808-042	LONG BASKET BODY, RH
1	D5809-041	LONG LID ASSY
1	D5854-041	BRACKET WELDMENT
1	AN3-10	BOLT
4	AN3-11A	BOLT
4	AN3-12A	BOLT
1	AN3-20	BOLT
2	AN310-3	CASTELLATED NUT
4	CR3213-4-02	RIVET
28	CR3213-5-02	RIVET
8	CR3523-5-02	RIVET
1	MS20001P4-9000	HINGE
8	MS21044N3	NUT
2	MS24665-134	COTTER PIN
1	NAS1149F0332P	WASHER
21	NAS1149F0363P	WASHER
8	NAS1149F0663P	WASHER



D5768-042 LONG BASKET BODY, RH
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: 63.45 lbs
8) DRILL $\varnothing 0.160+0.004/-0.000$ HOLES THRU HINGE AND LID ASSY OR BODY ASSY TO INSTALL RIVETS.
9) APPLY RTV SILICONE SEALANT TO GROOVE OF BUMPER BEFORE INSTALLING INTO LID ASSY.
10) PRELOAD SPRING BY LIFTING SPRING ARM AND INSTALLING INTO GAP UNDER RIVET HEAD.

RELEASED
2021 MAR 16

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	ZF	DRAWING NO.	REV. B
MFG. APPR.	DD	D5768	SHEET 2 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	LONG BASKET ASSY	NTS
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